

## AMENDMENTS TO THE ABSTRACT

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5        A continuous manufacturing system for composite aluminum panels comprises a  
continuous expanding device for expanding a raw material of a core and a main body of  
a continuous manufacturing system of composite aluminum panels. The continuous  
expanding device consists of a cramp for holding raw material, a raw material supplier,  
a number of sliding rods for sliding raw material and the core, a subsidiary cramp that  
10 reciprocates from side to side and ascends and descends on racks, a cramp for  
expanding a raw material and a roller running idle transferring to the main body. The  
main body consists of a supplying part for providing top and bottom aluminum plates, a  
supplying part for providing adhering materials, a combination part comprising the  
upper and lower rollers and a hot pressing part comprising rollers for hot pressing and  
15 supporting are provided.